



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3121-25
Job Sheet 171925



Part No: D3121-25

Job Qty: 25 ea

Part Name: Delrin Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP Rev:A New Issue 06-05-10 JLM IPP Rev:B ECN 1060 07-11-12 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea	2/10/18	2/10/18	0.00	0.00	Start Up Machining-1		J.B. DAS
100	Hardinge	25 pcs	2/12/18	2/12/18	0.02	0.38	Hardinge		J.B. 23
120	QC	25 pcs	2/12/18	2/12/18	0.00	0.00	QC8		man 18/02/18 9:59
130	Packaging	25 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3-1		STC18
140	QC21-SA	25 Ea	2/12/18	2/12/18	0.00	0.00	QC21		DAS 21 FEB 16 2018 9:59

Part Op
Descriptions: 100 - 1-Turn D3121-25 Cap as per Folio FA387

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR1.000	Delrin Round Bar 1" Color: Black	1.3000 ft (.052 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR1.000	1	29	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cap	0.315inches ± 0.010	0.325 0.305		
2	Cap	1.000inches ± 0.010	1.010 0.990		
3	Cap	0.838inches ± 0.002	0.840 0.836		
4	Cap	0.063inches ± 0.010	0.073 0.053		
5	Cap	0.010inches ± 0.010	0.020 0.000		
6	Cap	0.230inches ± 0.001	0.231 0.229		
7	Cap	0.865inches ± 0.001	0.866 0.864		

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DART
AEROSPACE
S041425

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Delrin Cap

PART NO: D3121-25
Original Serial #: S041425
Revision:
Operation: Start up Operation
Change No:

02/12/18
Job No: 171925